

WELDER APPROVAL CERTIFICATE  
ACCORDING TO UNI EN ISO 9606-1:2017



No. **24TO00855CE5**

Designation	UNI EN ISO 9606-1 135-S P FW FM1 S t12 PB ml				
Welder	BERTOLDO MIRCO				
Born in	MONTECCHIO MAGGIORE (VI)	on	08/11/1965		
Identification	BRTMRC65S08F464D	Method of Identification	C.F.	Stamp No.	BM
Employer/Manufacturer	GONZATO FRANCESCO & FIGLI S.R.L. - Cornedo Vicentino (VI)				

WPS used by welder during welding of test coupon: **04P/2017**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
<b>Welding process(es)</b>	<b>135-S</b>	<b>135; 138</b>
<b>Transfer mode</b>	<b>Spray-arc</b>	<b>Spray, globular and pulsed-arc</b>
<b>Product type</b>	<b>Plate</b>	<b>Plates and pipes</b>
<b>Type of weld</b>	<b>FW</b>	<b>Fillet weld</b>
<b>Parent Metal group (ISO/TR 15608)</b>	<b>1.2</b>	<b>1 to 11</b>
<b>Filler material group(s)</b>	<b>FM1</b>	<b>FM1, FM2</b>
<b>Filler material type</b>	<b>Solid wire</b>	<b>Solid wire/electrode core: M</b>
<b>Shielding gas (EN ISO 14175)</b>	<b>M20</b>	<b>All compatible</b>
<b>Type of current and polarity</b>	<b>DC EP</b>	<b>All compatible</b>
<b>Material thickness (mm)</b>	<b>12</b>	<b>&gt;= 3</b>
<b>Pipe outside diameter (mm)</b>	<b>N.A.</b>	<b>75 and over</b>
<b>Welding position(s)</b>	<b>PB</b>	<b>PA, PB</b>
<b>Weld details / Layer technique</b>	<b>ml</b>	<b>sl, ml</b>

Type of test							
Visual	<b>Acceptable</b>	Radiographic	<b>Not tested</b>	Magnetic particle	<b>Not tested</b>	Penetrant	<b>Not tested</b>
Macro	<b>Not tested</b>	Fracture	<b>Acceptable</b>	Bend	<b>Not tested</b>		

Revalidation method 9.3 a)

This certificate is valid from	<b>3 April 2024</b>	to	<b>2 April 2027</b>
Issued at	<b>GENOVA</b>	on	<b>3 April 2024</b>

This certificate consist of 2 pages

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**PRS N° 066 C**

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC  
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

Filippo Lago  
(Italy Industrial & Personnel Certification Services Director)

**RINA Services S.p.A.**  
**PED No. Bo. 0474**  
**Via Corsica 12 - 16128 Genova**

**Prolongation of approval by employer /  
coordinator for the following 6 months****Prolongation of approval by examiner or  
test body**

Date	Signature	Position or title	Date	Signature	Position or title

The validity of this certificate is subject to compliance with the RINA document "Rules for the Certification of Industrial Welders and Welding Operators" in force upon release of this certificate

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