

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. **24TO00855CE4**

Designation	UNI EN ISO 9606-1 135-D P BW FM1 S s5 PA ss nb				
Welder	RAM SAHIL				
Born in	VALDAGNO (VI)	on	17/08/2001		
Identification	RMASHL01M17L551E	Method of Identification	C.F.	Stamp No.	RS
Employer/Manufacturer	GONZATO FRANCESCO & FIGLI S.R.L. - Cornedo Vicentino (VI)				

WPS used by welder during welding of test coupon: **02P/2017**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-D	135; 138
Transfer mode	Short-arc	Short, spray, globular and pulsed-arc
Product type	Plate	Plates and pipes
Type of weld	BW	Butt weld
Parent Metal group (ISO/TR 15608)	1.2	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid wire	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	M20	All compatible
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	5	3 to 10
Pipe outside diameter (mm)	N.A.	75 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Acceptable		

Revalidation method 9.3 a)

This certificate is valid from	3 April 2024	to	2 April 2027
Issued at	GENOVA	on	3 April 2024

This certificate consist of 2 pages

The contents of this document is confidential and copyrighted.



PRS N° 066 C

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

Filippo Lago
(Italy Industrial & Personnel Certification Services Director)

RINA Services S.p.A.
PED No. Bo. 0474
Via Corsica 12 - 16128 Genova

**Prolongation of approval by employer /
coordinator for the following 6 months****Prolongation of approval by examiner or
test body**

Date	Signature	Position or title	Date	Signature	Position or title

The validity of this certificate is subject to compliance with the RINA document "Rules for the Certification of Industrial Welders and Welding Operators" in force upon release of this certificate

The contents of this document is confidential and copyrighted.